

CERTIFICATION OF ENROLLMENT

**SUBSTITUTE SENATE BILL 6409**

66th Legislature  
2020 Regular Session

Passed by the Senate February 12,  
2020

Yeas 46 Nays 0

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**President of the Senate**

Passed by the House March 3, 2020

Yeas 96 Nays 0

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**Speaker of the House of  
Representatives**

Approved

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**Governor of the State of Washington**

CERTIFICATE

I, Brad Hendrickson, Secretary of the Senate of the State of Washington, do hereby certify that the attached is **SUBSTITUTE SENATE BILL 6409** as passed by the Senate and the House of Representatives on the dates hereon set forth.

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**Secretary**

FILED

**Secretary of State  
State of Washington**

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**SUBSTITUTE SENATE BILL 6409**

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Passed Legislature - 2020 Regular Session

**State of Washington**                      **66th Legislature**                      **2020 Regular Session**

**By** Senate Labor & Commerce (originally sponsored by Senator King)

READ FIRST TIME 02/05/20.

1            AN ACT Relating to providing an exemption from electrical  
2 licensing, certification, and inspection for industrial equipment;  
3 and adding a new section to chapter 19.28 RCW.

4 BE IT ENACTED BY THE LEGISLATURE OF THE STATE OF WASHINGTON:

5            NEW SECTION.    **Sec. 1.**    A new section is added to chapter 19.28  
6 RCW to read as follows:

7            (1) A person, firm, partnership, corporation, or other entity and  
8 a manufacturer's authorized engineers and factory-trained service  
9 technicians it employs are exempt from licensing requirements under  
10 RCW 19.28.041, certification requirements under RCW 19.28.161, and  
11 inspection requirements under this chapter for the maintenance,  
12 repair, or replacement of components and the disconnection and  
13 reconnection of existing low voltage digital control system  
14 connections within the confines of the manufacturer's industrial  
15 equipment. Except for disconnection and reconnection of existing low  
16 voltage digital control system connections, this exemption does not  
17 include any: (a) Installation, maintenance, repair, disconnection, or  
18 reconnection of any premises wiring or electrical equipment connected  
19 to industrial equipment; (b) on-site assembly of industrial  
20 equipment; or (c) electrical interconnections between industrial  
21 equipment units.

1           (2) Modifications may not include any changes to the original  
2 intended equipment configuration. Any entity making modifications is  
3 responsible for maintaining conformance to applicable electrical  
4 product safety standards. Proof of conformance must be in accordance  
5 with this chapter.

6           (3) For the purposes of this section, "industrial equipment"  
7 means utilization equipment that is: (a) Fully assembled at the  
8 manufacturer's facility; (b) self-contained on a single skid or  
9 frame; (c) of a type that conforms to applicable standards or is  
10 indicated as acceptable by the established standards of any  
11 electrical product testing laboratory which is accredited by the  
12 department; and (d) directly used in manufacturing or industrial  
13 process not accessible to the public.

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